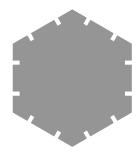


ASSEMBLY INSTRUCTIONS

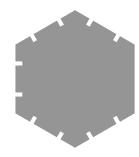




Hexagon faces
Friction slots on 6 edges
x5



Pentagon face with eye x1



Hexagon faces
Friction slots on 5 edges
x5



Pentagon faces x5



3/6 hexagon faces x5

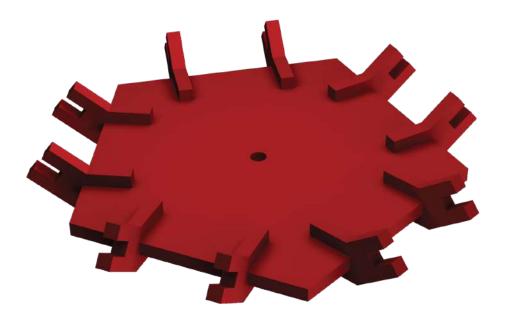


Dihedral connectors x100

ASSEMBLY INSTRUCTIONS

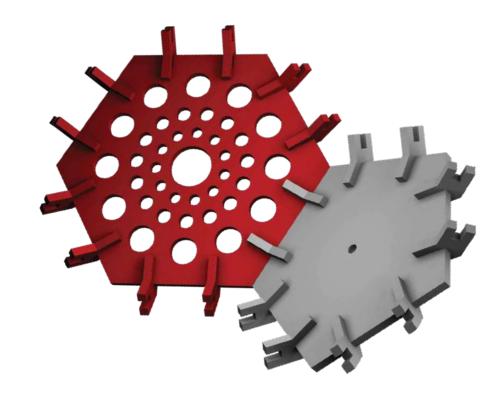


Insert angled connectors into the solid Pentagon.



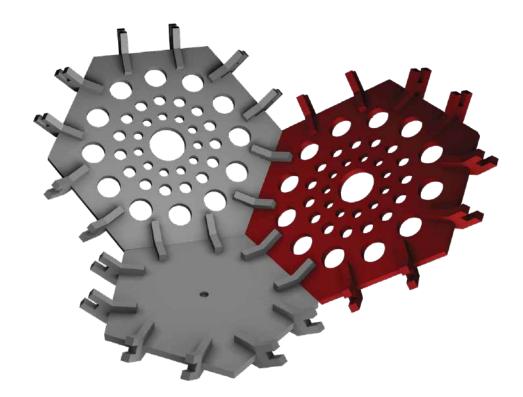
STEP 2

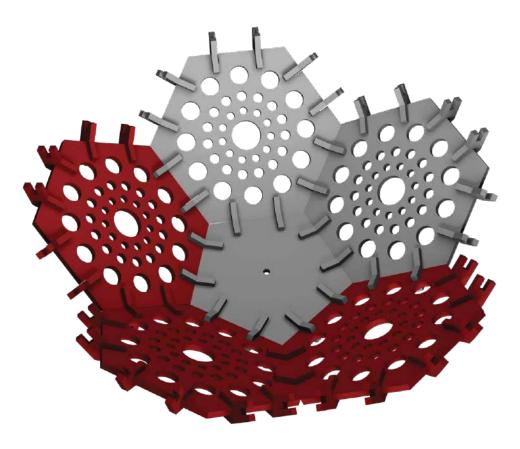
Insert the 5 Hexagon faces (friction slots on all edges) one by one around the Pentagon edges. Add the lateral connectors between the Hexagons as you go around until you have completed the layer.



ASSEMBLY INSTRUCTIONS

STEP 3 STEP 4

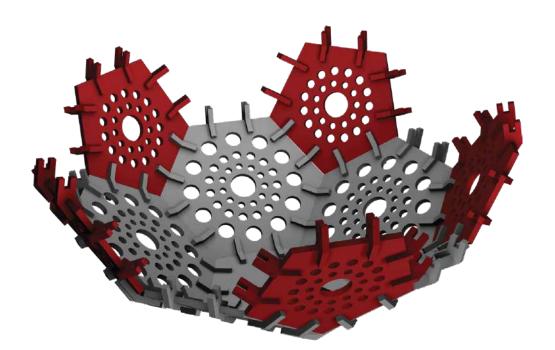




ASSEMBLY INSTRUCTIONS

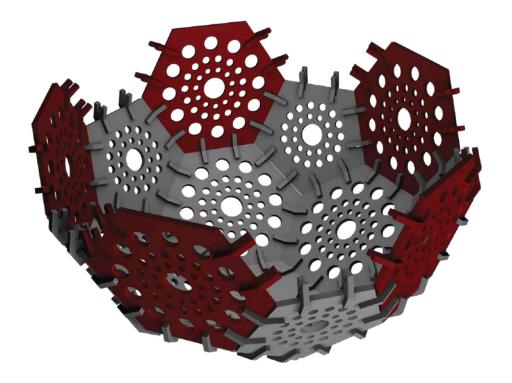


Insert the 5 Pentagon faces one by one to complete the next layer.



STEP 6

Insert the 5 Hexagon faces (friction slots on 5 edges) one by one to complete the layer.

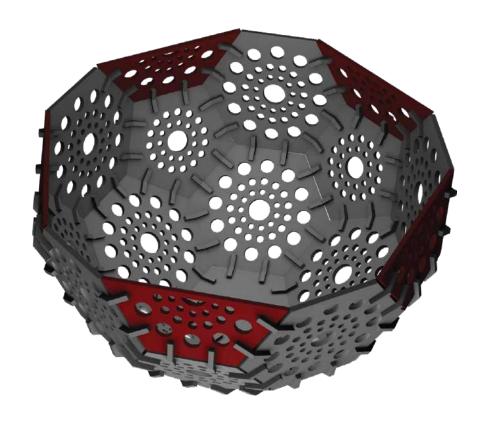




ASSEMBLY INSTRUCTIONS

STEP 7

Insert the half Hexagon faces to complete the layer and Harmony.



	Sheet Thickness	Dimensions
Harmony 650	12mm	364mm (h) x 650mm (dia)
Harmony 1000	12mm	559mm (h) x 1000mm (dia)
Harmony 1300	12mm	732mm (h) x 1300mm (dia)
Harmony 1600	24mm	894mm (h) x 1600mm (dia)

ASSEMBLY INSTRUCTIONS

NOTES

With the progression of the assembly there will be more connectors to deal with to when inserting the faces. Use the friction slot gaps to slide the face through into position and once the two opposing friction slots meet they can be pushed together.

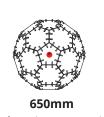
Once the assembly is complete and all faces are in position flip over and push all faces nice and tightly together. There should be no gaps between edges.

Suggested Fixings

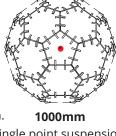
Option 1: Disc code (mounted internally) with Round single hole Aluminium clip end fixing.

Disc code Round single hole Aluminum clip Diameter 12mm 17mm Aperture 5mm Suitable for 1.5mm wire rope Suitable for 1.5mm wire rope

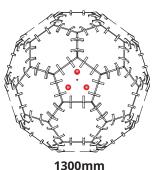
RECOMMENDED SUSPENSION POINTS



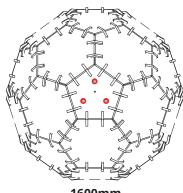
Single point suspension. Option 1 or 2 Sir



Single point suspension.
Option 1 or 2



1300mm 1 or 3 point suspension. Option 1, 2 or 3



1600mm3 point suspension.
Option 1, 2 or 3

Option 2: 40mm dia flanged footing with female threaded stem (mounted internally). Grippel Angel with Side exit (Male). End Fixing: Gripple barrel.





Option 3: Angel Mini Helix End Fixing: Gripple barrel.



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HARMONY

ASSEMBLY INSTRUCTIONS